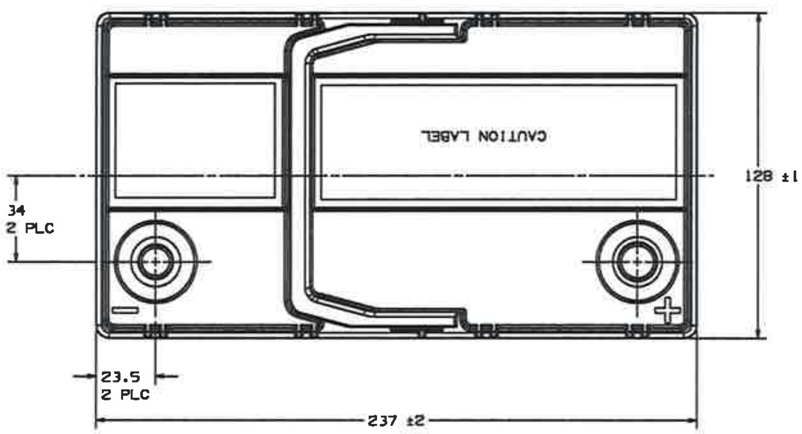
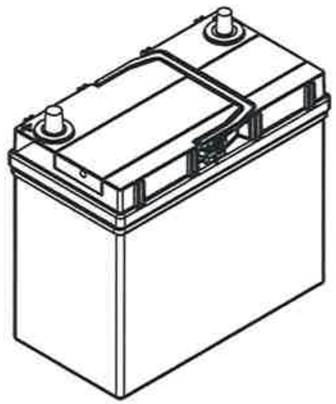
DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
30MR16		00				SOE 6-QW-45(350)-LT1	5034311	S.X	CNZ	ZGO

TOP VIEW DIMENSION ARE FROM EDGE OF COVER





上海JCI工程部核准章
审核 [signature] 日期 2016.5.30
批准 [signature] 日期 5/30.2016

APPLICATION DATA

CAT. NO. 6-QW-45(350)-LT1 ___12___ VOLTS

Ref Name: 46B24L

GROUP SIZE: BCI____ JIS B24 EN___

PERFORMANCE RATINGS:

RESERVE CAPACITY AT 27°C: MINUTES ______ MIN

COLD CRANKING AMPERES AT -18°C ___350___ AMPS

20 HOUR RATE: AMP HR ___45___ AH

RECOMMENDED MAXIMUM CHARGING OR OPERATING TEMPERATURE ___52___ °C

INSTALLATION INSTRUCTIONS:

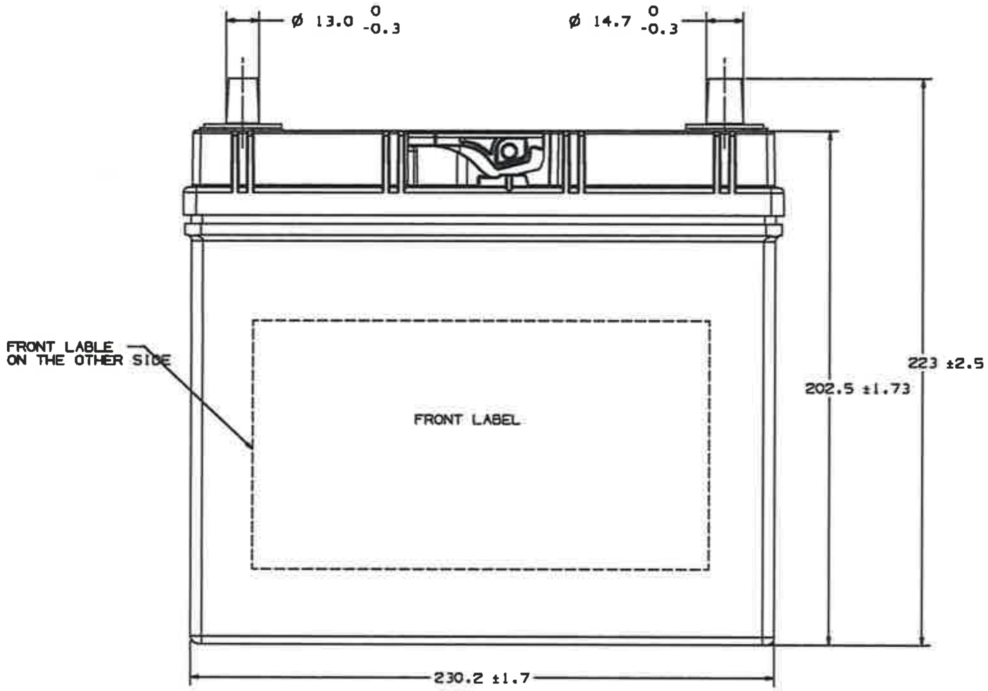
RECOMMENDED TERMINAL TORQUE SPECIFICATIONS:

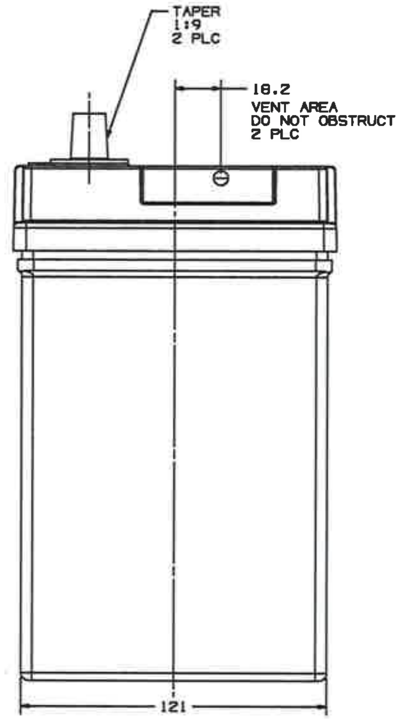
TOP TERMINAL POST ___5.6-7.9___ (N-m)

RECOMMENDED RETAINER TORQUE SPECIFICATIONS:

BASE CLAMP ___15.0-20.0___ (N-m)

TOP BAR/FRAME ___2.3-4.5___ (N-m)





UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-1997. ALL GEOMETRIC TOLERANCES AND RELATED DATUMS APPLY RFS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY WHEN RELATIONSHIP BETWEEN FEATURES IS ESTABLISHED BY ORIENTATION OR LOCATION TOLERANCES. SEPARATE POSITION CALLOUTS MAY BE BASED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

ZERO PLACE DECIMALS ± 1
ONE PLACE DECIMALS ± 1
TWO PLACE DECIMALS ± .5

ANGLES ±1 DEGREE

REFERENCE

THIRD ANGLE PROJECTION — DO NOT SCALE — USE MATH DATA

Johnson Controls

JOHNSON CONTROLS BATTERY GROUP, INC. CONFIDENTIAL AND PROPRIETARY INFORMATION

		DATE
DR	S.XU	30MR16
APVD1	CN.ZHANG	
APVD2	ZG.GAO	
APVD3		
APVD4		
APVD5		

MATERIAL

DRAWING NAME: B24LT1 PMV OUTLINE

DRAWING NUMBER: 30033775

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1	1:1	1 OF 1	1 OF 1		00	