



- 417929 PLC store5 记录本次运行时间 (分钟)
- 417931 PLC store6 记录上次运行时间 (分钟)
- 417939 PLC store10 记录本次停机到下次运行时间 (分钟)
- 417941 PLC store 11 记录上上次停机到上次开机时间 (分钟)

10.37 Page 70 – Extended PLC Stores

- This page returns the value of the extended plc stores.
- This page is implemented on the 73xx MKII, 74xx MKII and the 86xx MKII and replaces the p

Registers

Register offset	Name	Minimum value	Maximum value	Scaling factor	Units
0-1	PLC Data store 1	-2147483648	2147483647		
2-3	PLC Data store 2	-2147483648	2147483647		
4-5	PLC Data store 3	-2147483648	2147483647		
6-7	PLC Data store 4	-2147483648	2147483647		
8-9	PLC Data store 5	-2147483648	2147483647		
10-11	PLC Data store 6	-2147483648	2147483647		
12-13	PLC Data store 7	-2147483648	2147483647		
14-15	PLC Data store 8	-2147483648	2147483647		
16-17	PLC Data store 9	-2147483648	2147483647		
18-19	PLC Data store 10	-2147483648	2147483647		